January 5, 2010 9:48:30 AM

Item ID:

D206-642-512

Accept



Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube RH

Start Date: 05/01/2010 **Required Date: 18/01/2010**

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:



Reference:

Approvals:

Process Plan:

Date 10-1-05 Tooling:

SPC (Y/N):

Date: Date:

Run

Start

Stop



Sequence ID/ **Work Center ID**

Operation Description Set Up/ **Run Hours** Draw Number

Plan Qty Code

Reject Accept Qty

Stamp

Draw Nbr

Revision Nbr

INN-D206-642

Rev M

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

8 wolon oy

110

Packaging

Pick Kit

0.00

Memo

Memo

0.00

Packaging

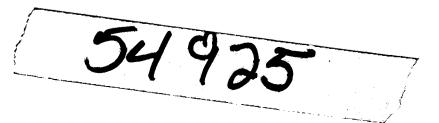
120

QC

Quality Control

QC4-100% Inspect kits for completeness

0.00



Dart	Aeros	pace	Ltd
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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	CR: Yes No DQA:			Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	,
	Re	esolution:	Disposition	n:	_ QA: N/C	Closed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NC	R)		1,000	
	T	Description of NC	Corrective Action S			Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	on C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Work Order ID 54922

Page 2

January 5, 2010 9:48:30 AM

Required Date: 18/01/2010

Item ID:

D206-642-512

Accept

Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube RH

Start Date:

05/01/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date:

Cust Item ID:

Customer:



Reference:

Approvals:

Process Plan:

Date:

Tooling:

0.00

SPC (Y/N):

Date:

Date:

Start Stop



Sequence ID/

Operation **Work Center ID**

Set Up/ **Run Hours** Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Run

Reject Number Stamp

130

Packaging Packaging

Description

Packaging

Memo

0.00

Location:

140

QC Quality Control Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

10/03/05 XX

Dart Aerospac	e Ltd
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W/O:		1	WO	RK ORDER CHANGE	3				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•							
Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	A:	Date:	
	Res	solution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	ICE (NCR)			
2475	0750	Description of NC	Corrective Action Section B			Verifi	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
								į	
							· · · · · · · · · · · · · · · · · · ·		

NOTE: Date & initial all entries

Picklist Print January 5, 2010 9:48:36 AM Work Order ID: 54922 Parent Item: D206-642-512 Parent Item Name: Float Skidtube RH Required Date: 18/01/2010 Start Date: 05/01/2010 Start Qty: 1.00 Required Qty: 1.00 Comments: IPP RevF: revM as per dwg DD 09.12.01 verified by:EC Bin Aimary Component Item ID/ Last Route Unit of Remaining Replacement Mfg/ Qty on Date Qty Toleick Issued Item \$ ocation Seq ID Measure Hand Item Name Location Issued Item ID Purch D206-642-541 120 Each 1.0000 1.0000 No Manufactured Replacement Skidtube Loc Qty Loc Code Warehouse

Location Main Warehouse FG 34772 120 Each 0.0000 1.0000

K642-512

Manufactured

saddle kit 642-512

@ 444004

No

Page 1

Status

Dart	Aeros	pace	Ltd
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W/O:	İ	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	R: Yes	s No DQ	A:	Date: _			

Disposition: _____ QA: N/C Closed: ____ Date: ____

WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B		Varification	A	A 1
STEP	Section A	Initial Chief Eng	Action Description Sign & Date		Section C	Chief Eng	Approval QC inspector
1							
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Description A Description A Description Section B Section C Sec

NOTE: Date & initial all entries

Resolution: